

AirMatrix[®] Surface Mount Fuses

Product Identification:

AF2 1.00 V125 T M

(1) (2) (3) (4) (5)

- (1) **Series Code:** AF2
- (2) **Current Rating Code:** 1.00—1.00A
- (3) **Voltage Rating Code:** V125—125VDC
- (4) **Package Code:** T - Tape & Reel, B - Bulk
- (5) **Marking Code:** M - With Marking

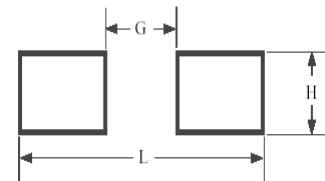
AF 1206 F 2.00 T M

(1) (2) (3) (4) (5) (6)

- (1) **Series Code:** AF—AF Series, MF—MF Series
- (2) **Size Code:** Standard EIA Chip Sizes
- (3) **Time/Current Characteristic:** F
- (4) **Current Rating:** 2.00—2.00A
- (5) **Package Code:** T - Tape & Reel, B - Bulk
- (6) **Marking Code:** M - With Marking

Recommended Land Pattern:

| | AF2 | | AF1206 | | MF2410 | | MF1210 | |
|----------|-------|------|--------|------|--------|------|--------|------|
| | Inch | mm | Inch | mm | Inch | mm | Inch | mm |
| L | 0.338 | 8.60 | 0.173 | 4.40 | 0.338 | 8.60 | 0.170 | 4.40 |
| G | 0.118 | 3.00 | 0.059 | 1.50 | 0.118 | 3.00 | 0.070 | 1.70 |
| H | 0.124 | 3.15 | 0.071 | 1.80 | 0.110 | 2.80 | 0.110 | 2.70 |



Packaging:

| Chip Size | Parts on 7 inch (178 mm) Reel |
|-------------|-------------------------------|
| 2410 (6125) | 2,000 |
| 1210 (3225) | 2,500 |
| 1206 (3216) | 3,500 |

Storage:

The maximum ambient temperature shall not exceed 35°C . Storage temperatures higher than 35°C could result in the deformation of packaging materials.

The maximum relative humidity recommended for storage is 75%. High humidity with high temperature can accelerate the oxidation of the solder plating on the termination and reduce the solderability of the components.

Sealed vacuum foil bags with desiccant should only be opened prior to use.

The products should not be stored in areas where harmful gases containing sulfur or chlorine are present.

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Fuse Selection and Temperature De-rating Guideline:

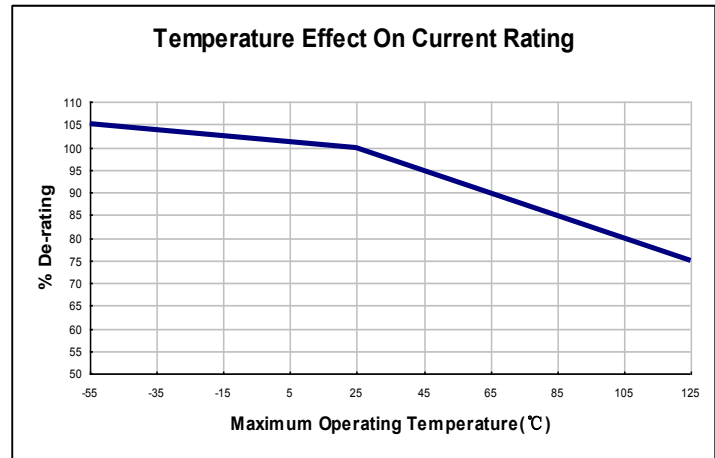
The ambient temperature affects the current carrying capacity of fuses. When a fuse is operating at a temperature higher than 25°C, the fuse shall be “de-rated”.

To select a fuse from the catalog, the following rule may be followed:

Catalog Fuse Current Rating = Nominal Operating Current / 0.75 / % De-rating at the maximum operating temperature.

Example: At maximum operating temperature of 65°C, % De-rating is 90%. The nominal operating current is 4 A. The current rating for fuse selected from the catalog shall be:

$$4 / 0.75 / 90\% = 5.9 \text{ or } 6.3 \text{ A.}$$



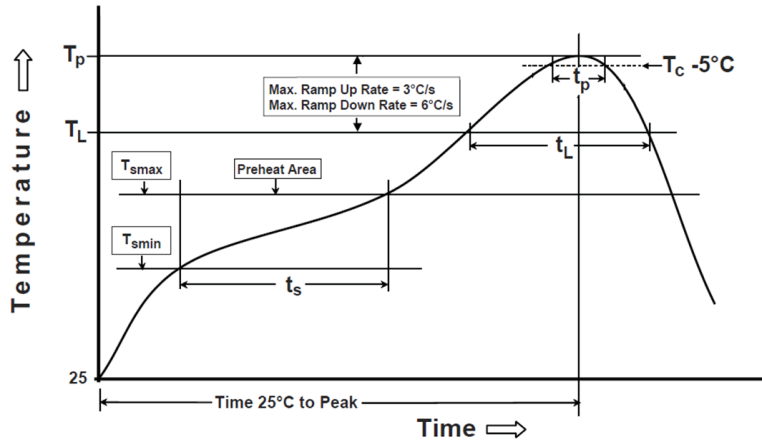
Environmental Tests:

| Reliability Test | Test Condition and Requirement | Test Reference |
|---------------------------|--|-----------------------------|
| Reflow & Bend | 3 reflows at 245°C followed by a 2 mm bend, 20% DCR change max. (10% for ≤ 1 A), no mechanical damage | Refer to AEM QIQ034 ,QIQ048 |
| Solderability | 245°C, 5 seconds, new solder coverage 90% minimum | MIL-STD-202 Method 208 |
| Soldering Heat Resistance | 260°C, 10 seconds, 20% DCR change max. (10% for ≤ 1 A), new solder coverage 75% minimum | MIL-STD-202 Method 210 |
| Life | 25°C, 2000 hours, 80% rated current (75% for < 1 A), voltage drop change $\leq \pm 20\%$ | Refer to AEM QIQ106 |
| Thermal Shock | -65°C to +125°C, 100 cycles, 10% DCR change max., no mechanical damage | MIL-STD-202 Method 107 |
| Mechanical Vibration | 5 – 3000 Hz, 0.4 inch double amplitude or 30 G peak, 10% DCR change max., no mechanical damage | MIL-STD-202 Method 204 |
| Mechanical Shock | 1500 G, 0.5 milliseconds, half-sine shocks, 10% DCR change max., no mechanical damage | MIL-STD-202 Method 213 |
| Salt Spray | 5% salt solution, 48 hour exposure, 10% DCR change max., no excessive corrosion | MIL-STD-202 Method 101 |
| Moisture Resistance | 10 cycles, 15% DCR change max., no excessive corrosion | MIL-STD-202 Method 106 |

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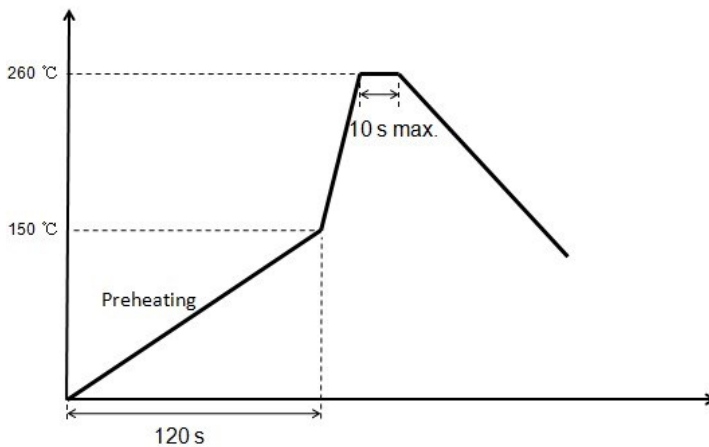
Soldering Temperature Profile:

* Recommended Temperature Profile for Reflow Soldering



| Profile Feature | Pb-Free Assembly |
|---|----------------------------------|
| Preheat/Soak Temperature Min (T_{smin}) Temperature Max (T_{smax}) Time (t_s) from (T_{smin} to T_{smax}) | 150°C 200°C 60~120 seconds |
| Ramp-up rate (T_L to T_p) | 3°C/second max. |
| Liquidous temperature (T_L) Time (t_L) maintained above T_L | 217°C 60~150 seconds |
| Peak package body temperature (T_p) | 260°C |
| Time (t_p)* within 5°C of the specified classification temperature (T_c) | 30 seconds * |
| Ramp-down rate (T_p to T_L) | 6°C/second max. |
| Time 25°C to peak temperature | 8 minutes max. |
| * Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum | |

* Recommended Temperature Profile for Wave Soldering



Disclaimer:

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AirMatrix® Surface Mount Fuses

MF Series, 1210 Size



Features:

- Extremely small size with VAC rating
- Surface mount fuses in AC applications
- Excellent inrush current withstanding capability
- Operating temperature range: -55°C to +125°C (with de-rating)
- Fiberglass enforced epoxy fuse body
- Copper termination with nickel and in plating
- Halogen free, RoHS compliant
- 100% lead-free

Typical Application:

- Lighting and Driver
- Low Voltage Power and Charger
- Application
- Industrial Equipment
- White Goods

Clearing Time Characteristics:

| % of current rating | Clearing time at 25°C |
|---------------------|-----------------------|
| 100% | 4 hours min. |
| 250% | 5 seconds max. |

Agency Approval:

Recognized Under the Components Program of UL.
File Number: E232989.

Patents:

Patent numbers "ZL200810092353.3", "ZL200910007157.6",
"ZL201120450579.3", "ZL201120536307.5",
"ZL201220063222.4", "ZL201110123326.X".

Ordering Information:

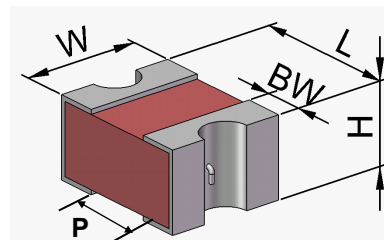
| Part Number | Current Rating (A) | Voltage Rating (VAC) | Interrupting Ratings | Nominal Cold DCR (Ω) ¹ | Nominal I^2t (A^2s) ² | Marking (Black) |
|---------------|--------------------|----------------------|-----------------------------------|--|--|-----------------|
| MF1210F1.00TM | 1.00 | 125 | 100 A @ 125 VAC 100 A @ 65 VDC | 0.079 | 0.2 | E |
| MF1210F1.50TM | 1.50 | | | 0.050 | 0.5 | G |
| MF1210F2.00TM | 2.00 | | | 0.037 | 0.9 | I |
| MF1210F2.50TM | 2.50 | | | 0.033 | 1.2 | J |
| MF1210F3.00TM | 3.00 | | | 0.028 | 1.5 | K |

Notes:

- Resistance is measured at $\leq 10\%$ of rated current and 25°C ambient.
- I^2t is measured at 0.001s.

Shape and Dimensions:

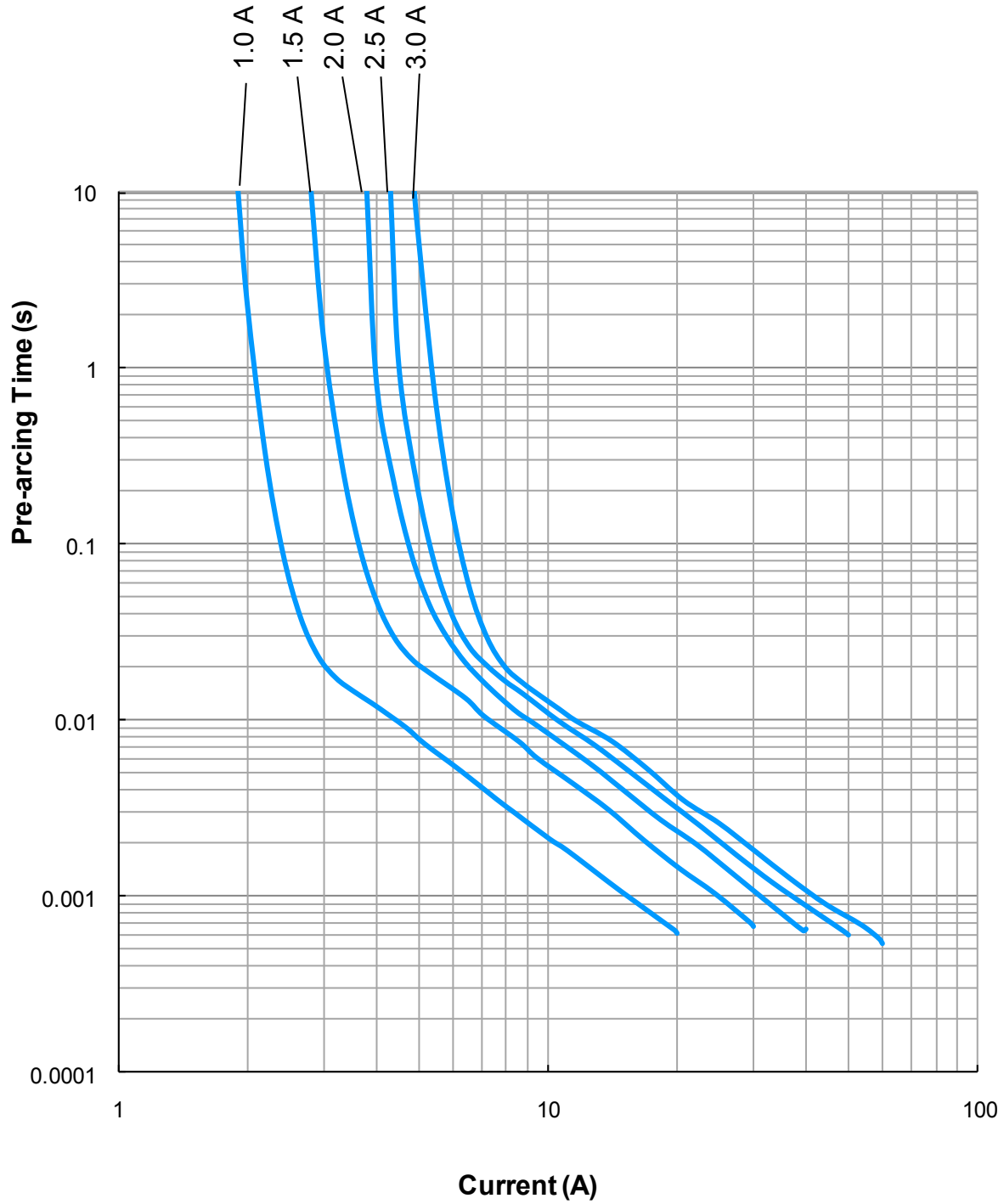
| Unit | Inch | mm |
|------|------------------|----------------|
| L | 0.126 + 0.016/-0 | 3.20 + 0.40/-0 |
| W | 0.098 ± 0.008 | 2.50 ± 0.20 |
| H | 0.063 ± 0.008 | 1.60 ± 0.20 |
| BW | 0.033 ± 0.012 | 0.85 ± 0.30 |
| P | ≥ 0.063 | ≥ 1.6 |



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Average Pre-arcing Time Curves:



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Average I^2t vs. t Curves:

